

Date: Wednesday, 7/11/2007 2:46:23 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT (412 AFT)		
Job Number	: 33471	Part Number	: D28961		
Estimate Number	: 11060	Drawing Number	: D2896 REV B		
P.O. Number	:	Project Number	: N/A		
This Issue	: 7/11/2007	Type	: MACHINED PARTS		
Prsht Rev.	: NC	Drawing Revision	: B		
First Issue	: / /	Material	:		
Previous Run	: 30200	Due Date	: 8/17/2007 Qty: 12 Um: Each		
Written By	<i>JL</i>				
Checked & Approved By	<i>JL</i>				
Comment	Est: B 02/11/26 Reformat; Added P/O; Added mask hole KJ Est Rev:C As per Rev B 07-04-16 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <i>4152</i> Description: D6104-011 Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104 Material release note required. Blank size makes (2) D2896-1	<i>C207/07/12 (12)</i>
2.0	D6104011	17-4 SS Roundbar 6.50"OD	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Support	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	<i>E/S 07/07/26 (2)</i>
4.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE	
		Comment: MORI SEIKI CNC LATHE LARGE Turn blank for Haas as per Folio FA167	<i>8F 07/07/20</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08.02.11	10	DO NOT POWDER COAT OUTSIDE SURFACE OF SUPPORT. PRIME BORE PER STEP 12 ONLY				GP 08.02.11 PSI 042	08.02.12

Part No: D2896-1 PAR #: N/A Fault Category: Prod/Machined Parts NCR: Yes No DQA: D Date: 08.02.14
 QA: N/C Closed: R Date: 08.02.14

WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/02	6.0	The interior bore of 3.480 ^{+.005} / _{-.000} was oversize about .002". So the cote per 07.08.03 was 3.487. The reason was, the first pass I was at 3.4845. But the gig was too tight so I pass another time and it was oversize after support #1 and 2.	GP 07.08.03 per PSI 042	INSIDE IS SURFACED, VERIFY FINAL ID AFTER SURFACING.	8.8 07/08/02	08.02.12	GP 07.08.03 per PSI 042	08.02.12
08.02.01	6.0	0.398" DIM IS +0.015". I.E. HOLE FOR ROCKER BEAM IS 0.015" TOO HIGH FROM NOMINAL .	GP 08.02.01 per PSI 042	PBIR ACCEPTABLE. STILL FIT IN ROCKER BEAM, ONLY 0.005" ABOVE NOM TOL.	V 08.02.12	08.02.12	GP 08.02.01 per PSI 042	08.02.12

NOTE: Date & initial all entries

Date: Wednesday, 7/11/2007 2:46:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT (412 AFT)

Job Number: 33471

Part Number: D28961

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC1 INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

LF 08/01/30

6.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: BAND SAW

Machine as per Folio FA167
Tumble & Deburr

PTU

JF 08/01/SA 08/02/05

7.0 QC1 INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

SA / SE 08/02/05

8.0 QC8 SECOND CHECK



Comment: SECOND CHECK

JL 08/02/11

9.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



SEE W/D CHG

Comment: HAND FINISHING RESOURCE #1

Mask Ø0.625" and face and bore as per Detail D and note 4 hole prior to paint

N/A CP 08.02.13

10.0 POWDER COATING POWDER COATING



POWDER COATING

SEE W/D CHG

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

N/A CP 08.02.13

11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



See W/D CHG

N/A

CP 08.02.13

Comment: INSPECT POWDER COAT

12.0 SPRAY PAINTING SPRAY PAINTING



Comment: SPRAY PAINTING

Prime Bore as per QSI 005 4.2.

RT 08 02-11

(12)

13.0 QC14 INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

MM 08 02 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2896-1 PAR #: NA Fault Category: Prod/Machined Part NCR: Yes No DQA: Date: 08/02/14
 QA: N/C Closed: Date: 08/02/14

NCR: 33471		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-02-07	6.D	I part is 0.001" over the 0.005" tolerance on the hole in the rocker beam.	J SIAZ	After retest fit, assembly the rocker beam fit perfectly.	 08-02-07	 08-02-09	 SIAZ	 08-02-09

NOTE: Date & initial all entries

Date: Wednesday, 7/11/2007 2:46:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT (412 AFT)

Job Number: 33471

Part Number: D28961

Job Number:



Seq. #:

Machine Or Operation:

Description:

14.0

PACKAGING 1

PACKAGING RESOURCE #1



(12 sets)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: outside Part Booth

DT 08-02-12 2008

15.0

QC21

FINAL INSPECTION/W/O RELEASE



08.02.13
JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mi 2008/2/12

⑫ + 12

U

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	33471
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev B/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	3.480	3.485		3.487	3.485	3.488	3.488		
B	3.990	4.010		4.002	3.991	3.991	4.000		
C	3.825	3.845		3.837	3.831	3.833	3.833		
D	0.718	0.738		.728	.723	.726	.726		
E	0.090	0.110		.102	.102	.103	.103		
F	3.705	3.725		3.716	3.719	3.718	3.716		
G	1.360	1.380		1.375	1.370	1.370	1.370		
H	1.250	1.260		1.260	1.250	1.257	1.260		
I	6.490	6.510		6.500	6.500	6.500	6.500		
J	0.022	0.042		.032	.032	.032	.032		
K	0.240	0.260		.250	.250	.250	.250		
L	0.107	0.127		.114	.114	.114	.114		
M									
HAAS Section									
AA	2.152	2.172		2.163	2.163	2.163	2.163		
AB	2.340	2.360		2.357	2.357	2.357	2.357		
AC	3.550	3.560		3.556	3.553	3.555	3.555		
AD	3.770	3.790		3.782	3.785	3.782	3.782		
AE	0.065 x 0.315	0.085 x 0.335		.072	.072	.072	.072		
AF	1.42	1.48		1.45	1.47	1.45	1.45		
AG	0.833	0.853		.843	.843	.843	.843		
AH	0.240	0.260		.250	.250	.250	.250		
AI	0.261	0.266		.261	.261	.261	.261		
AJ	0.189	0.194		.185	.185	.185	.185		
AK	1.990	2.010		2.000	2.000	2.000	2.000		
AL	0.625	0.630		.626	.626	.626	.626		
AM	101.75	105.75		103.75	103.65	103.65	103.65		
AN	0.053	0.073		.065	.063	.063	.063		
AO	0.926	0.946		.930	.930	.930	.930		

Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.005"

Accept/Reject	001	005	004	001	
---------------	-----	-----	-----	-----	--

Measured by:	8.6	/	5A	Audited by:	J.L.
Date:	07/01/10	/	08/02/10	Date:	08/02/11

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	
D	07.04.16	Dimsheet updated per Dwg Rev. B	KJ/JLM	



DART AEROSPACE LTD	Work Order:	33471
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev B/DSK080 Rev A and record below:

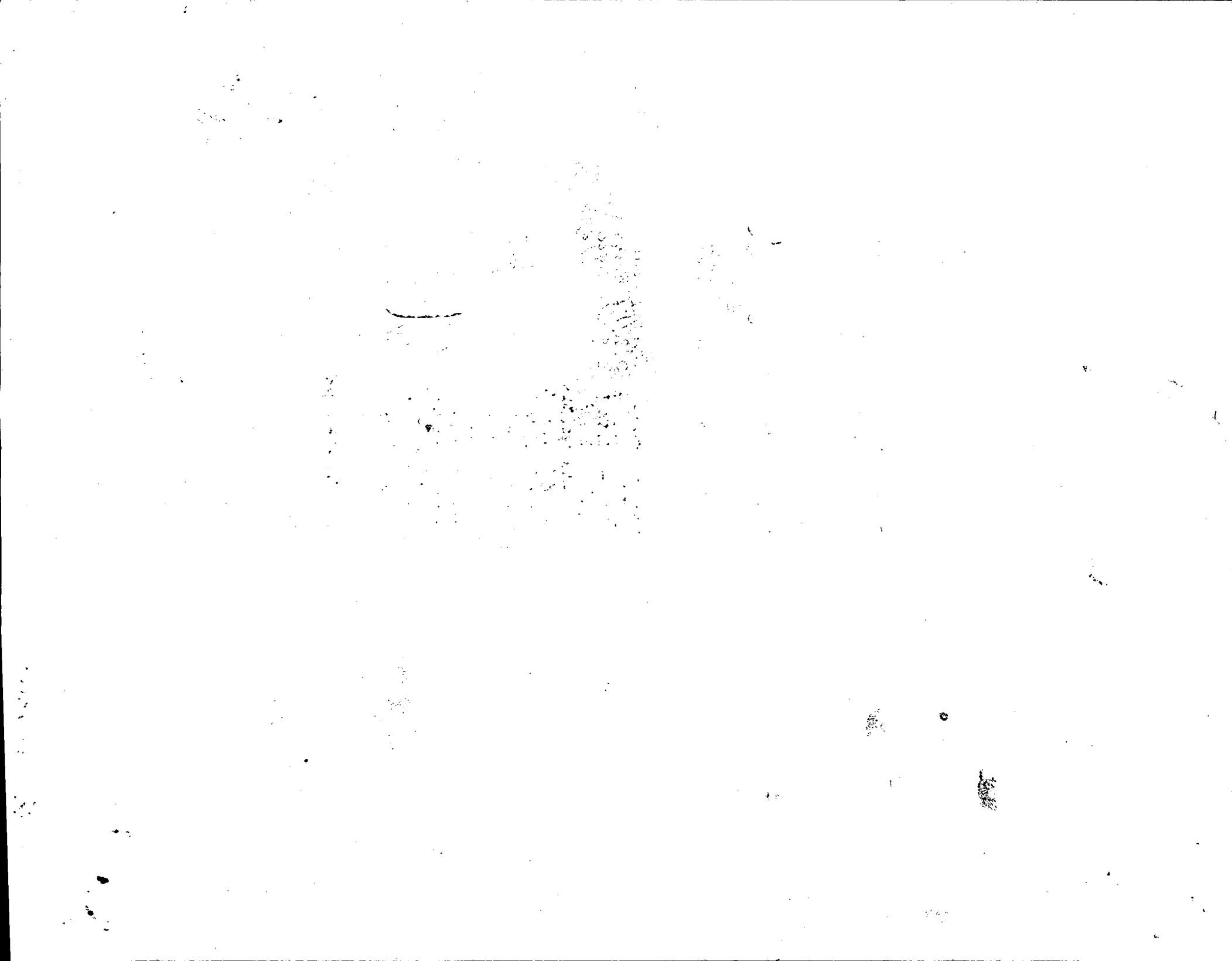
Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				5	6	7	8		
Lathe Section									
A	3.480	3.485		3.485	3.483	3.485	3.483		
B	3.990	4.010		3.998	3.997	3.995	4.000		
C	3.825	3.845		3.831	3.830	3.831	3.830		
D	0.718	0.738		.724	.723	.721	.729		
E	0.090	0.110		.105	.103	.103	.097		
F	3.705	3.725		3.713	3.714	3.715	3.715		
G	1.360	1.380		1.370	1.370	1.370	1.370		
H	1.250	1.260		1.254	1.257	1.260	1.258		
I	6.490	6.510		6.500	6.500	6.500	6.500		
J	0.022	0.042		.032	.032	.032	.032		
K	0.240	0.260		.250	.250	.250	.250		
L	0.107	0.127		.119	.119	.114	.115		
M									
HAAS Section									
AA	2.152	2.172		2.162	2.162	2.162	2.162		
AB	2.340	2.360		2.353	2.357	2.347	2.357		
AC	3.550	3.560		3.552	3.553	3.550	3.560		
AD	3.770	3.790		3.775	3.774	3.777	3.782		
AE	0.065 x 0.315	0.085 x 0.335		.072x.315	.074x.325	0.071x.315	.072		
AF	1.42	1.48		1.447	1.445	1.448	1.45		
AG	0.833	0.853		.843	.845	.842	.843		
AH	0.240	0.260		.250	.250	.250	.250		
AI	0.261	0.266		.261	.261	.263	.261		
AJ	0.189	0.194		.189	.189	.191	.189		
AK	1.990	2.010		1.995	1.997	2.001	2.000		
AL	0.625	0.630		.625	.626	.625	.626		
AM	101.75	105.75		103.65	103.65	103.64	103.65		
AN	0.053	0.073		.063	.063	.068	.063		
AO	0.926	0.946		.940	.940	.940	.940		

Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.005"

Accept/Reject	.003	.0025/.005	-001	OK	
---------------	------	------------	------	----	--

Measured by:	8/P FMK 136	Audited by:	J.L.
Date:	07/07/30	Date:	08/02/14

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	
D	07.04.16	Dimsheet updated per Dwg Rev. B	KJ/JLM	



DART AEROSPACE LTD	Work Order:	33471
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev B/DSK080 Rev A and record below:

				Recorded Actual Dimensions						
Dim	Min	Max	Go/No Go Gauge	98	2	3	4	By	Date	
Lathe Section										
A	3.480	3.485		3.484	3.484	3.484	3.485			
B	3.990	4.010		4.000	4.001	4.001	4.001			
C	3.825	3.845		3.838	3.835	3.840	3.840			
D	0.718	0.738		.727	.725	.724	.724			
E	0.090	0.110		.099	.105	.104	.104			
F	3.705	3.725		3.718	3.715	3.723	3.723			
G	1.360	1.380		1.370	1.370	1.370	1.370			
H	1.250	1.260		1.259	1.259	1.260	1.259			
I	6.490	6.510		6.500	6.500	6.500	6.500			
J	0.022	0.042		.031	.032	.032	.032			
K	0.240	0.260		.260	.260	.260	.260			
L	0.107	0.127		.114	.114	.115	.115			
M										
HAAS Section										
AA	2.152	2.172		2.161	2.162	2.162	2.162			
AB	2.340	2.360		2.357	2.357	2.357	2.357			
AC	3.550	3.560		3.554	3.554	3.554	3.554			
AD	3.770	3.790		3.780	3.780	3.780	3.780			
AE	0.065 x 0.315	0.085 x 0.335		.072	.072	.072	.072			
AF	1.42	1.48		1.45	1.45	1.45	1.45			
AG	0.833	0.853		.843	.843	.843	.843			
AH	0.240	0.260		.250	.250	.250	.250			
AI	0.261	0.266		.261	.261	.261	.261			
AJ	0.189	0.194		.189	.189	.189	.189			
AK	1.990	2.010		2.000	2.000	2.000	2.000			
AL	0.625	0.630		.626	.626	.626	.626			
AM	101.75	105.75		103.65	103.65	103.65	103.65			
AN	0.053	0.073		.063	.063	.063	.063			
AO	0.926	0.946		.930	.930	.930	.930			

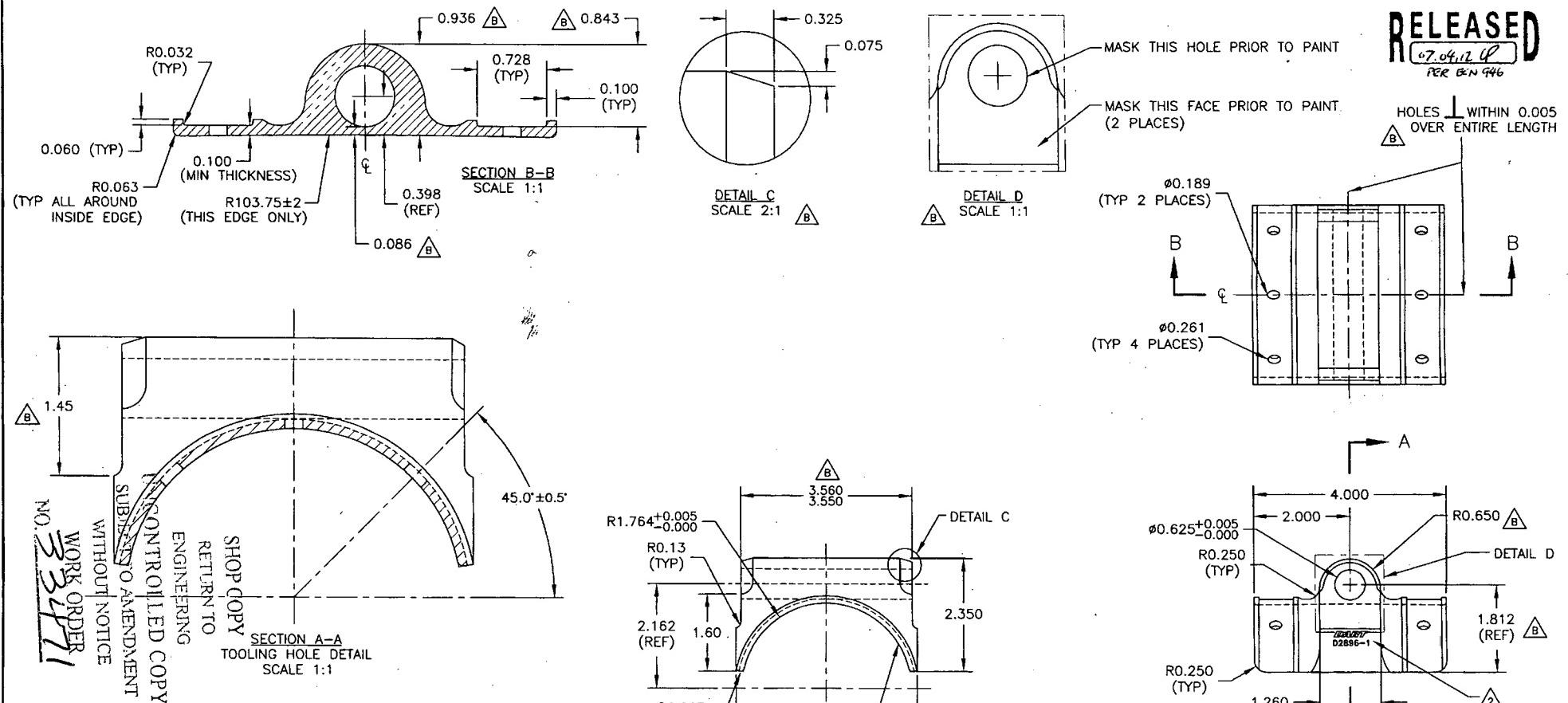
Ensure that Ø0.625" bore is perpendicular to 1.764" bore within 0.005"

Accept/Reject	.002	.001	.001	.002	
---------------	------	------	------	------	--

Measured by:	S.P. KZG	Audited by:	J.L.
Date:	02/07/14	Date:	08/02/14

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	
C	06.11.22	Note added to HAAS section	KJ/JLM	
D	07.04.16	Dimsheet updated per Dwg Rev. B	KJ/JLM	JL

RELEASED
07.04.12 CP
PER BEN 946



D2896-1

- MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRc)
- IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA
WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- PART IS SYMMETRIC ABOUT CENTERLINE
- FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3
PRIME INSIDE SURFACE AS SHOWN PER DART QSI 005 4.2
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES

D2896-1

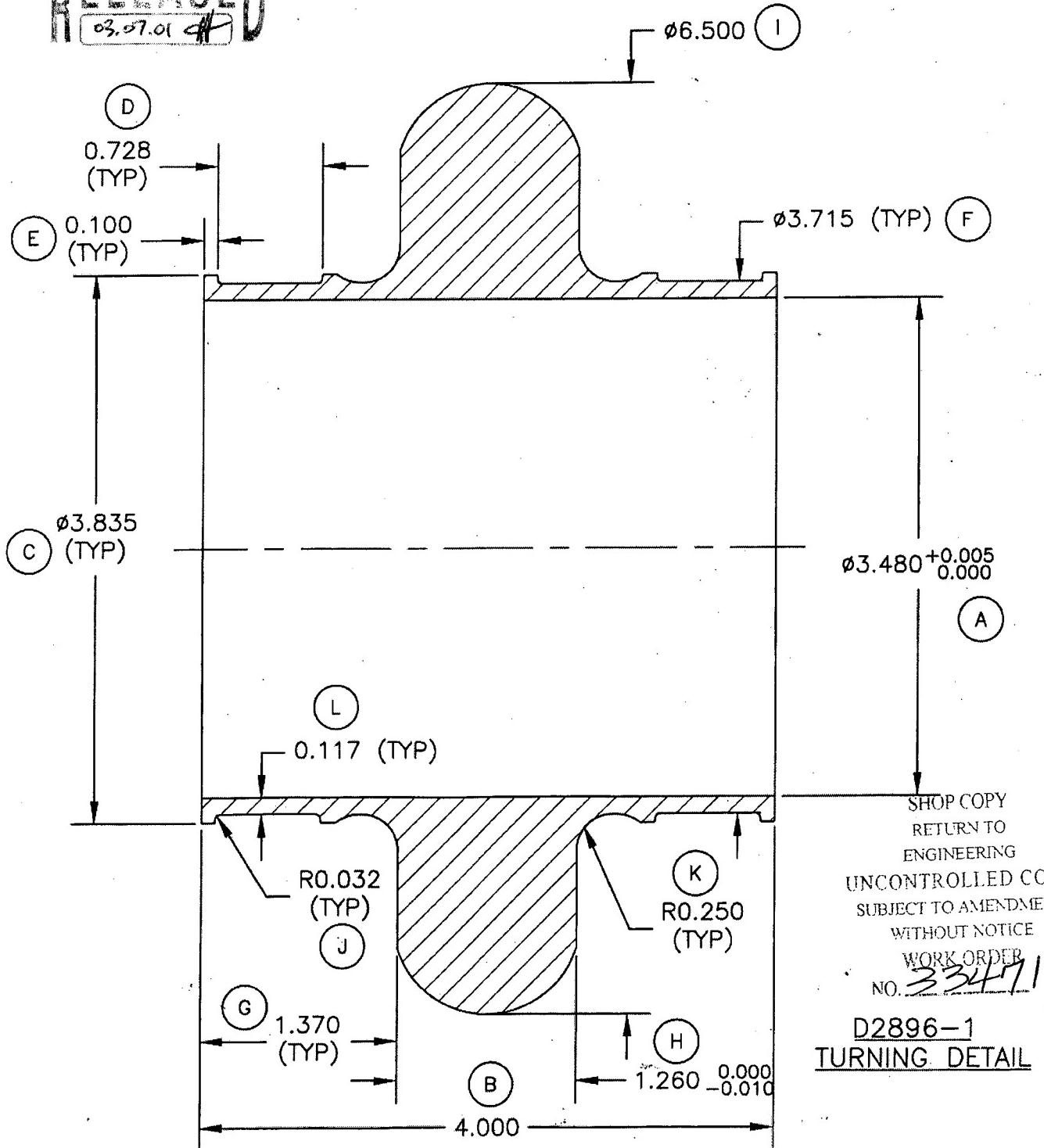
N/A CP 08.02.11

COPYRIGHT © 2001 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL
AND IS SUPPLIED ON AN EXPRESS CONDITION
THAT IT IS NOT TO BE USED FOR ANY PURPOSE
OR COPIED OR COMMUNICATED TO ANY OTHER
PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE LTD.

B	07.03.19	INCORP. A1-A4, FINISHING NOTES
A	01.10.19	NEW ISSUE
DESIGN DRAWN BY		
9P	A1	DART
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
		DRAWING NO. D2896
DATE	TITLE	REV. B
07.03.19	SUPPORT	SHEET 1 OF 1
		SCALE 1:2

DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. DSK 080	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2896-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01 *RF*

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

06-25-'07 11:20 FROM-

T-530 P001/024 E-399



SYRACUSE
NEW YORK 13201

CERTIFICATE OF TEST

S O A M CASTLE, INC
L D 3400 N WOLF RD
T FRANKLIN PARK, IL 60131
O

S H A M CASTLE, INC
P 26800 MILES RD
T BEDFORD HEIGHTS OH 44146
O

OUR ORDER NO
PS-11165-7-C
DATE
03 06/12/07

CUSTOMER ORDER # & DATE 10-30882	CUSTOMER REQ. #	DISTRICT	B PARSONS	SHIPPED FROM	SYRACUSE
-------------------------------------	-----------------	----------	-----------	--------------	----------

DESCRIPTION OF MATERIAL

CRU 17-4PH RT A IAC 15003
AMC-5174-02 REV 26 ASME-SA564-04ED T630 ASTM-A564-04 T630
AMS-2303E AMS-5643Q (EX SURF) AISI 630 UNS-S17400

SIZE

6.500 RD

HEAT NO.

CHEMICAL ANALYSIS

A189.38	C .045	MN .36	P .030	S .020	SI .53	NI 4.09	CR 15.40	Mo .13	CU 3.12	CB .28	TA .010
---------	--------	--------	--------	--------	--------	---------	----------	--------	---------	--------	---------

CASTLE METALS CORP.
DATE RCVD 6/25/07
IAC 15003
APPROVED BY bc

QUANTITY	HEAT NO.	MECHANICAL PROPERTIES					
5016 # A18938		TENSILE PSI	YLD.22PSI	ELONG4D	RED/AREA%	HARDNESS	BHN 346/ 363

CAPABILITY PHYSICALS AFTER 900 DEG. F. - 1 HR. AIRCOOL:
204,150 179,610 12.9 48.2 BHN 415

MACRO TEST OK
FERRITE 1 %
MAGNAFLUX F/B = 0/0

REDUCTION RATIO: 7.6:1

MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 3 HRS 30 MINS AT TEMPERATURE - AIRCOOLED.

CRUCIBLE MATERIALS CORP. VENDOR #10610.

MATERIAL INGOT CAST.

NAFTA - YES

MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT
NO WELD REPAIR PERFORMED
MATERIAL MELTED IN U.S.A.

THANK YOU FOR SELECTING A QUALITY PRODUCT
MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS VB

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORD WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH THE SPECIFICATION REQUIREMENTS.

CRUCIBLE MATERIALS CORPORATION
ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION

SWORN TO AND SUBSCRIBED BEFORE ME THIS

DAY OF _____, 20____

CERTIFIED

BY:

QUALITY ASSURANCE REPRESENTATIVE

NOTARY PUBLIC

VICKI L. BENEDICT - QUALITY ASSURANCE REPRESENTATIVE

LV#31-
31 554350 341889 10

NO. REQUISITION CLIENT-CUSTOMER REQUISITION NO.

NO. COM. CLIENT-CUST. ORD. NO.

4152

COMPTE-ACCT.

VEND-SLS

TERR.

EXPÉDIE PAR-SHIP VIA

41037 200 40 TRUCK

ACHETEUR-PURCHASING AGENT

CHANTAL

TELEPHONE

613 632-3386

H/C

9

TAXE

0

NO. COM. ORD.

1

REGION LIVRAISON-DEL ZONE

C/C

F.A.B.-F.O.B.

PREPAID

BILL

NO. FEVILLE/EMBALLAGE-B/L NUMB

VIVRÉ A-SHIP TO:

VENDU A-SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY ON K6A 1K7

INFORMATION CRÉDIT-CREDIT INFORMATION

ROUTE
10-NL-07
39-NL-07
31-NL-07

INSTRUCTIONS/LIVRAISON-DELIVERY

INQ-057919

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)

DESCRIPTION - ITEM 1

6.5000 RD 17CR-4NI RT SOL TREATED COND A STNLS 4.10"
GOLDQTE/UNITE COM-ORDERED
12 PCS PCS

4

BALLOTS-BUNDLES
12 PCS/PD EXP. SHP.

POIDS EXP-WT. SHIPPE

12 501/48

CERTIFICATE OF CONFORMANCE

A.M. Castle & Co. certifies that the material(s) supplied under this document will meet and conform to the specifications of the product(s) described hereon.

A.M. Castle & Co. (Canada) Inc.

INSTRUCTIONS

TOL + 1/8" - 0
PRIOR DIST/ORD: 10 341889

COULÉE INFO-HEAT INFO QTE-QTY

A18938 ✓

FORME-SHAPE I.A.C.
117.180FT
1500

WEIGHT FOR SHIPPING PURPOSES ONLY. SEE INVOICES FOR ACCURATE BILLING WEIGHT. PLEASE SIGN AND DATE DRIVER'S COPY FOR RECEIPT OF MATERIAL AND, IF CHECKED, TEST REPORTS.

DESCRIPTION - ITEM 2

TERMS AND CONDITIONS
OF SALESEE DISCLAIMERS AND LIMITATIONS
ON THE REVERSE SIDE

INSTRUCTIONS

1 SKIN

COULÉE INFO-HEAT INFO QTE-QTY

QTE/UNITE COM-ORDERED
BALLOTS-BUNDLES PCS/PD EXP. SHP.

POIDS COM-WT. ORDE

FORME-SHAPE I.A.C.

DESCRIPTION - ITEM 3

INSTRUCTIONS

ALL EXCEPTIONS FOR SHORTAGE OR DAMAGE MUST BE NOTED ON THE DRIVER COPY & CUSTOMER COPY OF THE DELIVERY RECEIPTS & SIGNED BY THE DRIVER & CUSTOMER. COPY OF SUCH RECEIPT PROPERLY NOTED MUST BE SUBMITTED WITHIN 10 DAYS WHEN CREDIT IS REQUESTED.

NOM (LETTRE MOULEE)-NAME (PRINT ONLY)

RECU PAR-RECEIVED BY

DATE RECUE-
DATE RECEIVED

INSTRUCTIONS (CONT'D.)

COULÉE INFO-HEAT INFO QTE-QTY

QTE/UNITE COM-ORDERED
BALLOTS-BUNDLES PCS/PD EXP. SHP.

POIDS COM-WT. ORDE

FORME-SHAPE I.A.C.

INSTRUCTIONS (CONT'D.)